

INSTALLATION AND OPERATION

USER MANUAL

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# **UM980C**

GPS/BDS/GLONASS/Galileo/QZSS

All-Constellation Multi-Frequency
High-Precision RTK Positioning Module

(L-Band & CLAS Supported)



# **Revision History**

| Version | Revision History  | Date       |
|---------|---|------------|
| R1.0    | First release.  | Sept. 2025 |
| R1.1    | Updated vibration and shock test standards to GB/T 28046.3, ISO 16750-3 | Dec. 2025  |

## **Document Status**

| Releases           | Status Descriptions   | Current Status |
|--------------------|---|----------------|
| Primary            | This is a pre-release version with target specifications that are subject to revision.  |                |
| Alpha<br>release   | This is an alpha release version, which has been preliminarily tested and verified. The content may undergo minor modifications based on user feedback and further testing. |                |
| Production release | The document contains the complete and final specifications.  | √              |

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# **Foreword**

This document describes the information of the hardware, package, specification and the use of Unicore UM980C modules.

## **Target Readers**

This document applies to technicians who possess the expertise on GNSS receivers.

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## 1 Introduction

UM980C is Unicore's new-generation GNSS high-precision RTK positioning module. It can simultaneously track multiple frequencies of all systems, including GPS, BDS, GLONASS, Galileo, QZSS, NavIC, SBAS and L-Band, supports QZSS L6 (CLAS) PPP-RTK solution, and supports TruePoint REACH Sat L-band-based PPP-AR service. The module is ideal for surveying and mapping, and precision agriculture.

UM980C is developed based on the GNSS SoC – NebulasIV<sup>TM</sup>, which integrates RF-baseband and high-precision algorithm. Additionally, it integrates dual CPUs, a high-speed floating-point processor and an RTK co-processor, with 22 nm low-power design and 1408 super channels, to deliver stronger signal processing performance.

With the built-in adaptive anti-jamming technology — JamShield, UM980C enhances RTK engine solution on multiple modes and frequencies, which significantly improves RTK initialization speed, measurement accuracy and reliability even in challenging environments such as urban canyons and tree shades.

Furthermore, UM980C supports various interfaces for different purposes, including UART, I<sup>2</sup>C\*, SPI\*, 1PPS, EVENT and CAN\*, to meet specific requirements in different applications.



Figure 1-1 UM980C Module

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<sup>\*</sup> I<sup>2</sup>C, SPI and CAN are supported on specific firmware or hardware.

## 1.1 Key Features

- Based on Unicore's new-generation GNSS SoC NebulasIV<sup>™</sup> which integrates RFbaseband and high-precision algorithm
- All-constellation, multi-frequency RTK engine and advanced RTK processing technology
- Instantaneous RTK initialization technology
- 60 dB narrowband anti-jamming and jamming detection
- Heading2 technology to provide orientation information
- STANDALONE single-station high-precision positioning technology
- Supports B2b-PPP, E6-HAS and QZSS L6E (MADOCA) PPP services
- Supports QZSS L6D (CLAS) PPP-RTK solution
- Supports TruePoint REACH Sat L-band-Based PPP-AR service<sup>1</sup>

# 1.2 Key Specifications

**Table 1-1 Technical Specifications** 

| Basic Information |                                    |
|-------------------|------------------------------------|
| Channels          | 1408 channels, based on NebulasIV™ |
| Constellations    | GPS/BDS/GLONASS/Galileo/QZSS       |
|                   | GPS: L1C/A, L1C, L2C, L2P(Y), L5   |
|                   | BDS: B1I, B2I, B3I, B1C, B2a, B2b  |
|                   | GLONASS: G1, G2, G3                |
| Frequencies       | Galileo: E1, E5a, E5b, E6          |
| riequencies       | QZSS: L1C/A, L1C, L2C, L5, L6      |
|                   | NavIC: L5                          |
|                   | SBAS: L1C/A                        |
|                   | L-Band                             |
| Power             |                                    |

<sup>&</sup>lt;sup>1</sup> This is a paid service.



| Voltage                               | +3.0 V ~ +3.6 V DC             |                    |                            |           |  |  |
|---------------------------------------|--------------------------------|--------------------|----------------------------|-----------|--|--|
| Power Consumption                     | 480 mW (typical)               |                    |                            |           |  |  |
| Performance                           |                                |                    |                            |           |  |  |
|                                       | Single Po                      |                    | Horizontal: 1.5 m          |           |  |  |
|                                       | Positioning (RMS) <sup>2</sup> |                    | Vertical: 2.5 m            |           |  |  |
|                                       | DGPS (RI                       | MS) <sup>2,3</sup> | Horizontal: 0.4            | m         |  |  |
|                                       | 001 3 (111                     | vio)               | Vertical: 0.8 m            |           |  |  |
|                                       | RTK (RMS) <sup>2,3</sup>       |                    | Horizontal: 0.8 cm + 1 ppm |           |  |  |
| Positioning Accuracy                  |                                |                    | Vertical: 1.5 cm + 1 ppm   |           |  |  |
| ,                                     | PPP (RMS) <sup>4</sup>         |                    | Horizontal: 5 cm @ 20 min  |           |  |  |
|                                       |                                |                    | Vertical: 10 cm @ 20 min   |           |  |  |
|                                       | PPP-AR (RMS) <sup>4</sup>      |                    | Horizontal: 3 cm @ 5 min   |           |  |  |
|                                       |                                |                    | Vertical: 6 cm @ 5 min     |           |  |  |
|                                       | CLAS (RI                       | AS)4               | Horizontal: 5 cr           | m @ 1 min |  |  |
|                                       | CLAS (NIVIS)                   |                    | Vertical: 10 cm @ 1 min    |           |  |  |
| Observation Accuracy (RMS)            | GPS                            | BDS                | GLONASS                    | Galileo   |  |  |
| B1I/B1C/L1 C/A/G1/E1<br>Pseudorange   | 10 cm                          | 10 cm              | 10 cm                      | 10 cm     |  |  |
| B1I/B1C/L1 C/A/G1/E1<br>Carrier Phase | 1 mm                           | 1 mm               | 1 mm                       | 1 mm      |  |  |
| B3I/L2C/L2P/G2/E6/L6<br>Pseudorange   | 10 cm                          | 10 cm              | 10 cm                      | 10 cm     |  |  |
| B3I/L2C/L2P/G2/E6/L6<br>Carrier Phase | 1 mm                           | 1 mm               | 1 mm                       | 1 mm      |  |  |

<sup>&</sup>lt;sup>2</sup> Test results may be biased due to atmospheric conditions, baseline length, GNSS antenna type, multipath, number of visible satellites, and satellite geometry.

<sup>&</sup>lt;sup>3</sup> The measurement uses a 1 km baseline and a receiver with good antenna performance, regardless of possible errors of antenna phase center offset.

<sup>&</sup>lt;sup>4</sup> Under open sky and without jamming.

| B2I/B2a/B2b/L5/E5a/E5b                  | 10 cm                     | 10 cm                     | 10 cm          | 10 cm  |  |  |
|---|---------------------------|---------------------------|----------------|--------|--|--|
| Pseudorange                             |                           |                           |                |        |  |  |
| B2I/B2a/B2b/L5/E5a/E5b<br>Carrier Phase | 1 mm                      | 1 mm                      | 1 mm           | 1 mm   |  |  |
| Time Pulse Accuracy (RMS)               | 20 ns                     |                           |                |        |  |  |
| Velocity Accuracy (RMS) <sup>5</sup>    | 0.03 m/s                  |                           |                |        |  |  |
| Complaints.                             | Acquisiti                 | on: -148 dB               | m              |        |  |  |
| Sensitivity                             | Tracking                  | -160 dBm                  |                |        |  |  |
| T' . E' . E' 6 (TTEE)                   | Cold Star                 | t < 12 s                  |                |        |  |  |
| Time to First Fix <sup>6</sup> (TTFF)   | Hot Start                 | < 4 s                     |                |        |  |  |
| Initialization Time <sup>2</sup>        | < 5 s (typ                | ical)                     |                |        |  |  |
| Initialization Reliability <sup>2</sup> | > 99.9%                   |                           |                |        |  |  |
| Data Update Rate                        | Up to 50                  | Hz RTK pos                | sitioning data | output |  |  |
| Differential Data                       | RTCM V3                   | RTCM V3.X                 |                |        |  |  |
| Data Format                             | NMEA-0                    | NMEA-0183, Unicore        |                |        |  |  |
| Physical Characteristics                |                           |                           |                |        |  |  |
| Package                                 | 54 pin LG                 | iΑ                        |                |        |  |  |
| Dimensions                              | 22 mm ×                   | 17 mm × 2.                | 6 mm           |        |  |  |
| Weight                                  | 1.88 g ± 0                | 0.03 g                    |                |        |  |  |
| Environmental Specifications            |                           |                           |                |        |  |  |
| Operating Temperature                   | -40 °C ~                  | +85 °C                    |                |        |  |  |
| Storage Temperature                     | -55 °C ~                  | +95 °C                    |                |        |  |  |
| Humidity                                | 95% No condensation       |                           |                |        |  |  |
| Vibration                               | GB/T 280                  | GB/T 28046.3, ISO 16750-3 |                |        |  |  |
| Shock                                   | GB/T 28046.3, ISO 16750-3 |                           |                |        |  |  |
| Functional Ports                        |                           |                           |                |        |  |  |
| UART                                    | × 3                       |                           |                |        |  |  |

 $<sup>^{\</sup>rm 5}\,$  Open sky, unobstructed scene, 99% @ static.

<sup>&</sup>lt;sup>6</sup> -130dBm @ more than 12 available satellites



| I <sup>2</sup> C* | ×1                     |
|-------------------|------------------------|
| SPI*              | × 1, Slave             |
| CAN*              | × 1, Shared with UART3 |

## 1.3 Block Diagram

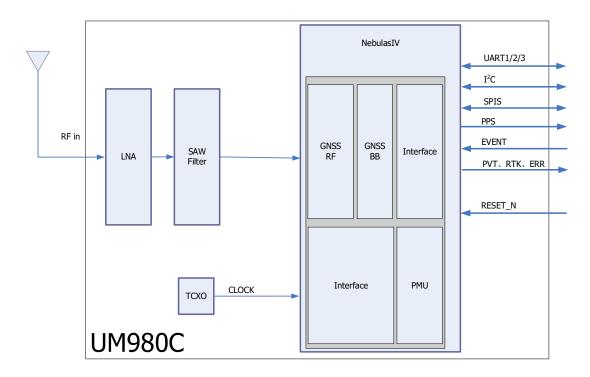


Figure 1-2 UM980C Block Diagram

#### RF Part

The receiver gets filtered and enhanced GNSS signal from the antenna via a coaxial cable. The RF part converts the RF input signals into the IF signals, and converts IF analog signals into digital signals required for NebulasIV<sup>TM</sup> chip (UC9810).

## NebulasIV<sup>™</sup> SoC (UC9810)

NebulasIV<sup>™</sup> (UC9810) is Unicore's new-generation high-precision GNSS SoC with 22 nm low power design, supporting all constellations and multiple frequencies with 1408 super channels. It integrates dual CPUs, a high-speed floating-point processor and an RTK co-processor, which can fulfill high-precision baseband processing and RTK positioning on a single SoC.

#### External Interfaces

The external interfaces of UM980C include UART, I<sup>2</sup>C\*, SPI\*, CAN\*, PPS, EVENT, RTK\_STAT, PVT\_STAT, ERR\_STAT, RESET\_N, etc.

# 2 Hardware

## 2.1 Pin Definition

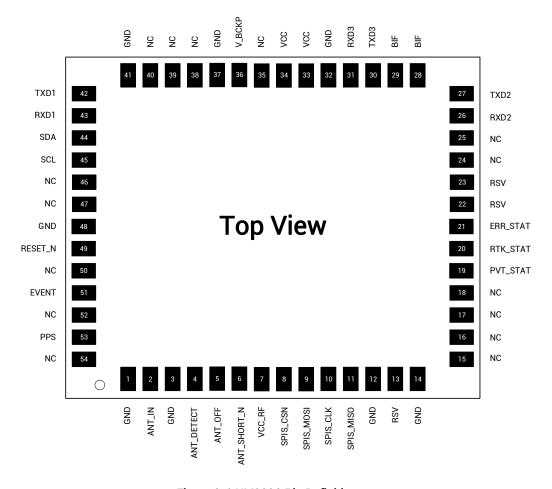


Figure 2-1 UM980C Pin Definition

**Table 2-1 Pin Description** 

| No. | Pin        | I/O | Description               |
|-----|------------|-----|---------------------------|
| 1   | GND        | _   | Ground                    |
| 2   | ANT_IN     | I   | GNSS antenna signal input |
| 3   | GND        | _   | Ground                    |
| 4   | ANT_DETECT | I   | Antenna signal detection  |



| No. | Pin                 | I/O | Description  |
|-----|---------------------|-----|--|
| 5   | ANT_OFF             | 0   | Disable external LNA   |
| 6   | ANT_SHORT_N         | 1   | Antenna short circuit detection; active low  |
| 7   | VCC_RF <sup>7</sup> | 0   | External LNA power supply  |
| 8   | SPIS_CSN            | I   | Chip select pin for SPI slave  |
| 9   | SPIS_MOSI           | 1   | Master Out / Slave In. This pin is used to receive data in slave mode.                     |
| 10  | SPIS_CLK            | I   | Clock input pin for SPI slave  |
| 11  | SPIS_MISO           | 0   | Master In / Slave Out. This pin is used to transmit data in slave mode.                    |
| 12  | GND                 | _   | Ground   |
| 13  | RSV                 | _   | Reserved; must be floating   |
| 14  | GND                 | _   | Ground   |
| 15  | NC                  | _   | No connection inside; leave floating   |
| 16  | NC                  | _   | No connection inside; leave floating   |
| 17  | NC                  | _   | No connection inside; leave floating   |
| 18  | NC                  | _   | No connection inside; leave floating   |
|     |                     |     | PVT status: active high;   |
| 19  | PVT_STAT            | 0   | outputs high when positioning and low when not positioning                                 |
|     |                     |     | RTK status: active high;   |
| 20  | RTK_STAT            | 0   | outputs high for RTK fixed solution and low for other positioning status or no positioning |
|     |                     |     | Error status: active high;   |
| 21  | ERR_STAT            | 0   | outputs high when failing self-test, and low when passing self-test                        |
| 22  | RSV                 | _   | Reserved, must be floating   |

\_

<sup>&</sup>lt;sup>7</sup> Not recommended to take VCC\_RF as ANT\_BIAS to feed the antenna. See 3.2 Antenna Bias for more details.

| No. | Pin    | I/O | Description   |  |
|-----|--------|-----|---|--|
| 23  | RSV    | _   | Reserved, must be floating  |  |
| 24  | NC     | _   | No connection inside; leave floating  |  |
| 25  | NC     | _   | No connection inside; leave floating  |  |
| 26  | RXD2   | I   | COM2 input, LVTTL level   |  |
| 27  | TXD2   | 0   | COM2 output, LVTTL level  |  |
| 28  | BIF    | _   | Built-in function; recommended to add a through-hole testing point and a 10 kΩ pull-up resistor; cannot connect ground or power supply, and cannot input/output data, but can be floating   |  |
| 29  | BIF    | _   | Built-in function; recommended to add a through-hole testing point and a 10 kΩ pull-up resistor; cannot connect ground or power supply, and cannot input/output data, but can be floating   |  |
| 30  | TXD3   | 0   | COM3 output, which can be used as CAN TXD, LVTTL level  |  |
| 31  | RXD3   | I   | COM3 input, which can be used as CAN RXD,<br>LVTTL level  |  |
| 32  | GND    | _   | Ground  |  |
| 33  | VCC    | I   | Power supply  |  |
| 34  | VCC    | I   | Power supply  |  |
| 35  | NC     | _   | No connection inside; leave floating  |  |
| 36  | V_BCKP | I   | When the main power supply VCC is cut off, V_BCKP supplies power to RTC and relevant register. Level requirement: 2.0 V $\sim$ 3.6 V, and the working current should be less than 60 $\mu$ A at 25 °C. If you do not use the hot start function, connect V_BCKP to VCC. Do NOT connect it to ground or leave it floating. |  |
| 37  | GND    | _   | Ground  |  |
| 38  | NC     | _   | No connection inside; leave floating  |  |
| 39  | NC     |     | No connection inside; leave floating  |  |



| No. | Pin     | I/O | Description  |
|-----|---------|-----|--|
| 40  | NC      | _   | No connection inside; leave floating                                   |
| 41  | GND     | _   | Ground   |
| 42  | TXD1    | 0   | COM1 output, LVTTL level   |
| 43  | RXD1    | I   | COM1 input, LVTTL level  |
| 44  | SDA     | I/O | I <sup>2</sup> C data  |
| 45  | SCL     | I/O | I <sup>2</sup> C clock   |
| 46  | NC      | _   | No connection inside; leave floating                                   |
| 47  | NC      | _   | No connection inside; leave floating                                   |
| 48  | GND     | _   | Ground   |
| 49  | RESET_N | I   | System reset; active Low. The active time should be no less than 5 ms. |
| 50  | NC      | _   | No connection inside; leave floating                                   |
| 51  | EVENT   | I   | Event mark input, with adjustable frequency and polarity               |
| 52  | NC      | _   | No connection inside; leave floating                                   |
| 53  | PPS     | 0   | Pulse per second, with adjustable pulse width and polarity             |
| 54  | NC      | _   | No connection inside; leave floating                                   |

# 2.2 Electrical Specifications

# 2.2.1 Absolute Maximum Ratings

**Table 2-2 Absolute Maximum Ratings** 

| Parameter                 | Symbol                | Min. | Max. | Unit |
|---------------------------|-----------------------|------|------|------|
| Power Supply Voltage      | VCC                   | -0.3 | 3.6  | V    |
| Input Voltage             | V <sub>in</sub>       | -0.3 | 3.6  | V    |
| GNSS Antenna Signal Input | ANT_IN                | -0.3 | 6    | V    |
| Antenna RF Input Power    | ANT_IN input<br>power |      | +10  | dBm  |

| Parameter                 | Symbol           | Min. | Max. | Unit |
|---------------------------|------------------|------|------|------|
| External LNA Power Supply | VCC_RF           | -0.3 | 3.6  | V    |
| VCC_RF Output Current     | ICC_RF           |      | 100  | mA   |
| Storage Temperature       | T <sub>stg</sub> | -55  | 95   | °C   |

# 2.2.2 Operating Conditions

**Table 2-3 Operating Conditions** 

| Parameter                         | Symbol           | Min. | Тур.    | Max. | Unit | Condition |
|-----------------------------------|------------------|------|---------|------|------|-----------|
| Power Supply Voltage <sup>8</sup> | VCC              | 3.0  | 3.3     | 3.6  | ٧    |           |
| Maximum VCC Ripple                | $V_{rpp}$        | 0    |         | 50   | mV   |           |
| Working Current <sup>9</sup>      | l <sub>opr</sub> |      | 145     | 180  | mA   | VCC=3.3 V |
| VCC_RF Output Voltage             | VCC_RF           |      | VCC-0.1 |      | ٧    |           |
| VCC_RF Output Current             | ICC_RF           |      |         | 50   | mA   |           |
| Operating Temperature             | Topr             | -40  |         | 85   | °C   |           |
| Power Consumption                 | Р                |      | 480     |      | mW   |           |

## 2.2.3 IO Threshold

Table 2-4 IO Threshold

| Parameter                   | Symbol          | Min.      | Тур. | Max.      | Unit | Condition               |
|-----------------------------|-----------------|-----------|------|-----------|------|-------------------------|
| Low Level<br>Input Voltage  | Vin_low         | 0         |      | 0.6       | V    |                         |
| High Level<br>Input Voltage | Vin_high        | VCC × 0.7 |      | VCC + 0.2 | V    |                         |
| Low Level<br>Output Voltage | $V_{out\_low}$  | 0         |      | 0.45      | V    | I <sub>out</sub> = 2 mA |
| High Level                  | $V_{out\_high}$ | VCC -     |      | VCC       | V    | I <sub>out</sub> = 2 mA |
|                             |                 |           |      |           |      |                         |

-

 $<sup>^{8}</sup>$  The voltage range of VCC (3.0 V  $\sim$  3.6 V) has already included the ripple voltage.

<sup>&</sup>lt;sup>9</sup> Since the product has capacitors inside, inrush current occurs during power-on. You should evaluate in the actual environment in order to check the effect of the supply voltage drop caused by inrush current in the system.



| Parameter      | Symbol | Min. | Тур. | Max. | Unit | Condition |
|----------------|--------|------|------|------|------|-----------|
| Output Voltage |        | 0.45 |      |      |      |           |

## 2.2.4 Antenna Feature

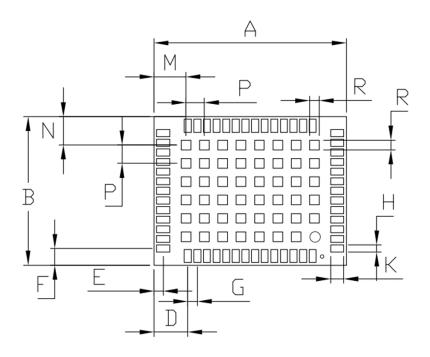
**Table 2-5 Antenna Feature** 

| Parameter             | Symbol           | Min. | Тур. | Max. | Unit | Condition |
|-----------------------|------------------|------|------|------|------|-----------|
| Optimum Input<br>Gain | G <sub>ant</sub> | 18   | 30   | 36   | dB   |           |

# 2.3 Dimensions

**Table 2-6 Dimensions** 

| Parameter | Min. (mm) | Typ. (mm) | Max. (mm) |
|-----------|-----------|-----------|-----------|
| A         | 21.80     | 22.00     | 22.50     |
| В         | 16.80     | 17.00     | 17.50     |
| С         | 2.40      | 2.60      | 2.80      |
| D         | 3.75      | 3.85      | 3.95      |
| E         | 0.95      | 1.05      | 1.15      |
| F         | 1.80      | 1.90      | 2.00      |
| G         | 1.00      | 1.10      | 1.20      |
| Н         | 0.70      | 0.80      | 0.90      |
| K         | 1.40      | 1.50      | 1.60      |
| M         | 3.55      | 3.65      | 3.75      |
| N         | 3.15      | 3.25      | 3.35      |
| P         | 2.00      | 2.10      | 2.20      |
| R         | 1.00      | 1.10      | 1.20      |
| Х         | 0.72      | 0.82      | 0.92      |



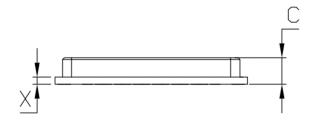


Figure 2-2 UM980C Mechanical Dimensions



# 3 Hardware Design

# 3.1 Recommended Minimal Design

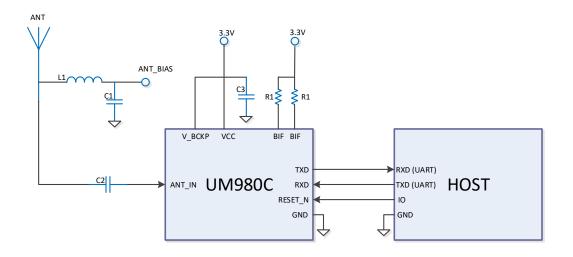


Figure 3-1 Recommended Minimal Design

L1: 68 nH RF inductor in 0603 package is recommended

C1: 100 nF + 100 pF capacitors connected in parallel is recommended

C2: 100 pF capacitor is recommended

C3: N \* 10  $\mu$ F + 1 \* 100 nF capacitors connected in parallel is recommended, and the total capacitance should be no less than 30  $\mu$ F

R1: 10 kΩ resistor is recommended

## 3.2 Antenna Bias

UM980C does not support internal power supply to the antenna and requires external power supply. In order to protect the module from lightning strikes and surges, it is recommended to use devices with high voltage and high power capabilities. Gas discharge tubes, varistors, TVS tubes and other high-power protective devices may also be used in the power supply circuit to further protect the module from lightning strikes and surges.

If the antenna bias (ANT\_BIAS) and the module's main power supply (VCC) use the same power rail, the ESD, surge and overvoltage generated at the antenna will be directly applied to VCC, which may cause damage to the module. Therefore, it is recommended to design an independent power rail for the ANT\_BIAS to reduce the risk of damage to the module.

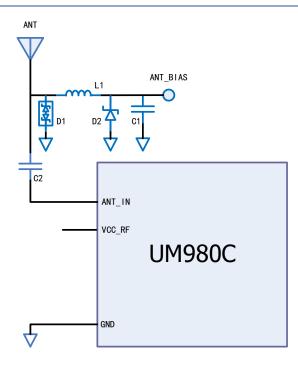


Figure 3-2 UM980C Reference Design for Antenna Bias

#### Notes:

- L1: feed inductor, 68 nH RF inductor in 0603 package is recommended.
- C1: decoupling capacitor, two capacitors of 100 nF/100 pF connected in parallel are recommended.
- C2: DC blocking capacitor, 100 pF capacitor is recommended.
- It is not recommended to use VCC\_RF as ANT\_BIAS to supply the antenna (VCC\_RF)



has not been optimized for anti-lightning strikes, anti-surges and over current protection due to the compact size of the module).

- D1: ESD diode, choose one that supports high-frequency signals (above 2000 MHz).
- D2: TVS diode, choose one with appropriate clamping specifications according to the supply voltage and the antenna withstand voltage.

## 3.3 Power-on and Power-off

#### VCC

- The VCC initial level when power-on should be less than 0.4 V.
- The VCC ramp when power-on should be monotonic, without plateaus.
- The voltages of undershoot and ringing should be within 5% VCC.
- Power-on time interval: The time interval between the power-off (VCC < 0.4 V) to the next power-on must be larger than 500 ms.

#### **V\_BCKP**

- The V\_BCKP initial level when power-on should be less than 0.4 V.
- The V\_BCKP ramp when power-on should be monotonic, without plateaus.
- The voltages of undershoot and ringing should be within 5% V\_BCKP.
- Power-on time interval: The time interval between the power-off (V\_BCKP < 0.4 V) to the next power-on must be larger than 500 ms.

# 3.4 Grounding and Heat Dissipation

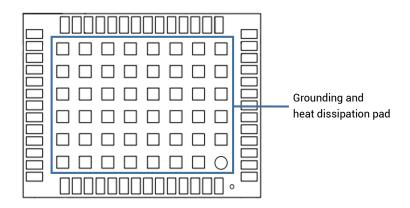


Figure 3-3 Grounding and Heat Dissipation Pad (Bottom View)

The 48 pads in the rectangle in Figure 3-3 are used for grounding and heat dissipation. In the PCB design, the pads should be connected to a large-sized ground to strengthen heat dissipation.



# 3.5 Recommended Footprint on the PCB

The dimensions of UM980C's footprint on the PCB is recommended to be the same as that of the module's pads, as shown in **Figure 3-4 Recommended Footprint**. For more information about the module's dimensions, see **2.3 Dimensions**.

- For the convenience of hardware testing and debugging, proper test points can be added for the functional pins of the module.
- The dimensions of PCB pads can be optimized according to the specific production process to ensure manufacturability and reliability.

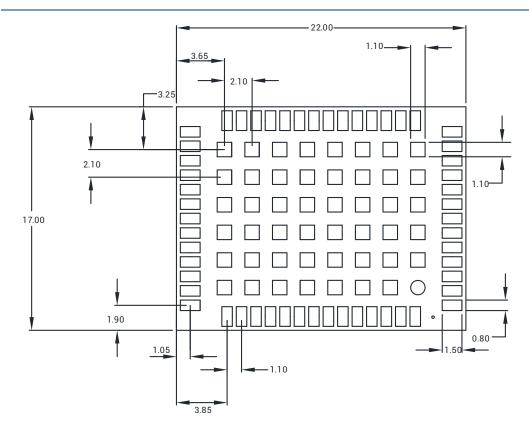


Figure 3-4 Recommended Footprint (Unit: mm)

# **4 Production Requirements**

Recommended soldering temperature curve is as follows:

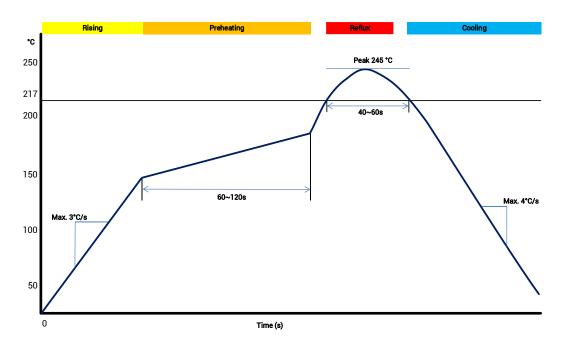


Figure 4-1 Soldering Temperature (Lead-free)

## **Temperature Rising Stage**

Rising slope: Max. 3 °C/s

• Rising temperature range: 50 °C ~ 150 °C

## **Preheating Stage**

● Preheating time: 60s ~ 120 s

Preheating temperature range: 150 °C ~ 180 °C

### **Reflux Stage**

Over melting temperature (217 °C) time: 40s ~ 60 s

• Peak temperature for soldering: no higher than 245 °C

## **Cooling Stage**

Cooling slope: Max. 4 °C / s





- In order to prevent falling off during soldering of the module, do not solder it on the back of the board during design, and it is not recommended to go through soldering cycle twice.
- The setting of soldering temperature depends on many factors of the factory, such as board type, solder paste type, solder paste thickness etc. Please also refer to the relevant IPC standards and indicators of solder paste.
- Since the lead soldering temperature is relatively low, if using this method, please give priority to other components on the board.
- The apertures in the stencil need to meet the customer's own design requirements and inspection specifications. The thickness of the stencil is recommended to be 0.15mm (not less than 0.12 mm).
- The design of the stencil can be optimized according to the specific production process to ensure manufacturability and reliability.

# 5 Packaging

# 5.1 Label Description



Figure 5-1 Label Description

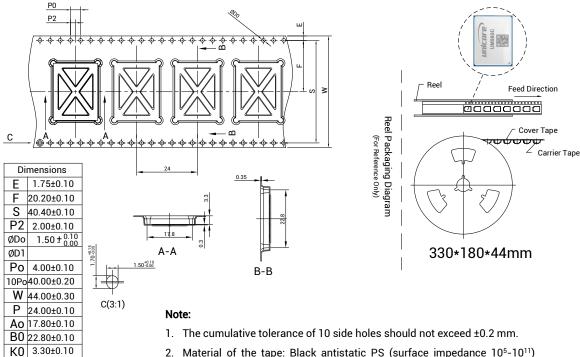
# 5.2 Product Packaging

The UM980C module uses carrier tape and reel (suitable for mainstream surface mount devices), packaged in vacuum-sealed aluminum foil antistatic bags, with a desiccant inside to prevent moisture. When using reflow soldering process to solder modules, please strictly comply with IPC standard to conduct temperature and humidity control on the modules. As packaging materials such as the carrier tape can only withstand the temperature of 55 degrees Celsius, modules shall be removed from the package during baking.

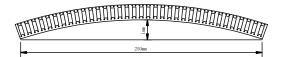


Figure 5-2 UM980C Package





- 2. Material of the tape: Black antistatic PS (surface impedance 105-1011) (surface static voltage <100 V), thickness: 0.35 mm.
- 3. Total length of the 13-inch reel package: 6.816 m (Length of the first part of empty packets: 0.408 m, length of packets containing modules: 6 m, length of the last part of empty packets: 0.408 m).
- 4. Total number of packets in the 13-inch reel package: 284 (Number of the first part of empty packets: 17; actual number of modules in the packets: 250; number of the last part of empty packets: 17).
- 5. All dimension designs are in accordance with EIA-481-C-2003.
- 6. The maximum bending degree of the carrier tape within the length of 250 mm should not exceed 1 mm (see the figure below).



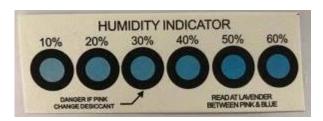
0.35±0.05

Figure 5-3 UM980C Reel Package Diagram

Table 5-1 Package Description

| Item          | Description   |
|---------------|---|
| Module Number | 250 pieces/reel   |
| Reel Size     | Tray: 13" External diameter: 330 ± 2 mm, Internal diameter: 180 ± 2mm, Width: 44.5 ± 0.5 mm Thickness: 2.0 ± 0.2 mm |
| Carrier Tape  | Space between (center-to-center distance): 24 mm  |

Before surface mounting, make sure that the color of the 30% circle on the HUMIDITY INDICATOR is blue (see **Figure 5-4**). If the color of the 20% circle is pink and the color of the 30% circle is lavender (see **Figure 5-5**), you must bake the module until it turns to blue. The UM980C is rated at MSL level 3. Please refer to the IPC/JEDEC J-STD-033 standards for the package and operation requirements. You may also access to the website <a href="https://www.jedec.org">www.jedec.org</a> to get more information.



**Figure 5-4 Normal Humidity Indication** 

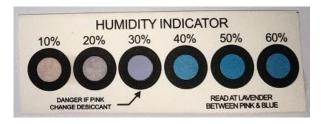


Figure 5-5 Abnormal Humidity Indication

The shelf life of the UM980C module packaged in vacuum-sealed aluminum foil antistatic bags is one year.

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